

TECHNICAL DATA SHEET

1 10.12.2015

TEKNOCOAT 1678

1-component topcoat 1678-1X

TYPE One-component topcoat.

USE For all types of wood and fibreboards. Well fitted for line-application. Only for interior

use.

SPECIAL PROPERTIES Fast drying. Good filling properties. Good durability. No aromatics. No formaldehyde

emission.

TECHNICAL DATA

Gloss (60°) 5-80 units Gardner

Delivery viscosity 40-45 s, DIN-cup 6, 20°C

Specific density 0.98-1.20 kg/l depending on colour.

Solids Approx. 50 % weight depending on colour.

Approx. 33 % volume depending on color.

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Colours White or tinted in WEDEMIX.

System Priming with TEKNOCOAT PRIMER 1604-8X, UV-sealer or acid curing primer.

Highest recommended amount applied, $300\ g/m^2$.

DIRECTIONS FOR USE

Application method Conventional-, automatic-, high-pressure and electrostatic spraying.

Curtain coating.

Drying $\underline{20 \, ^{\circ}\text{C}}$ $\underline{50 \, ^{\circ}\text{C}}$

Dry for handling 60 min. 30 min. Dry for stacking 12 hours 1 hour

Thinner TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.

Cleaning TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.

HEALTH AND SAFETY See Safety Data Sheet.

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